SEATTLE CITY LIGHT

STANDARD NUMBER:

6950.2

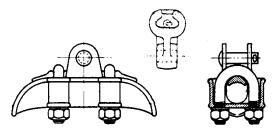
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March 23, 1960 January 27, 1999

## **MATERIAL STANDARD**

## CLAMPS MALLEABLE IRON SUSPENSION



**Malleable Iron Suspension Clamps**, bodies, keepers, and connector fittings shall be made of high-strength, heat-treated malleable iron. The malleable iron shall meet the requirements of ASTM A 47.

The body and keeper pieces shall be smooth surfaced, and all edges rounded to prevent damage to the conductor and to prevent the formation of corona.

**Socket Eyes.** The clamps shall be equipped with socket eye connectors. The dimensions of the socket eye shall conform to ANSI C29.2, as it applies to ball and socket gauge for Class 52-3 insulators.

**Cotter Pins.** Cotter pins for the socket eye and button-head pins shall be hard-drawn bronze or stainless steel. They shall be the humpback type, and shall be self-locking and self-retaining.

**Galvanizing.** All ferrous components shall be galvanized in accordance with ASTM A 153.

**Reference Specifications:** ASTM A 47, A 153, ANSI C29.2, latest revisions.

Stock Unit: Each

Stock	Cond. Range		Cond. Size		Ult. Str.	Approved Manufacturers		
No.	Min.	Max.	Min.	Max.	Lbs.	Anderson	Reliable	ACE
695015	0.40	0.82	2/0	500 kcmil	18,000	MS-82-S	FS-83-S	FLS-88-S

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